



# INLAND TECHNOLOGY INCORPORATED

401 East 27th Street, Tacoma, Washington 98421

Tacoma (253) 383-1177  
Web Site [www.inlandtech.com](http://www.inlandtech.com)  
E-mail [inland@inlandtech.com](mailto:inland@inlandtech.com)

Toll Free (800) 552-3100  
Fax (253) 593-8749

## CITRA-SAFE® (Aerosol)

Developed for use in the aerospace industry, **CITRA-SAFE® (Aerosol)** is a low-volatility substitute for Methyl Ethyl Ketone (MEK), Trichloroethylene, Toluene, and blends of MEK and Toluene. **CITRA-SAFE® (Aerosol)** is made especially for surface preparation, general solvent cleaning, and cleaning prior to sealing. It is literally a biodegradable solvent replacement for mineral spirits, thinners, and chlorinated solvents. The use of **CITRA-SAFE® (Aerosol)** reduces the risks of hazardous chemical spills, eliminates most hazardous waste disposal costs, and eliminates the health hazards associated with traditional solvents.

**CITRA-SAFE® (Aerosol)** enjoys the following specifications:

### BOEING AIRCRAFT COMPANY

- BAC 5504 - Cleaning prior to sealing in fuel cells
- BAC 5000 - Cleaning prior to general sealing
- BAC 5750 - General solvent cleaning

### McDONNELL DOUGLAS

- DPM 6380

### AIRBUS INDUSTRY

- SIL Number 20-006 – Replace 1,1,1 Trichloroethane and Methyl Ethyl Ketone for general cleaning tasks

### U.S. AIR FORCE

- T.O. 1C-135-2-5-2 - Cleaning prior to sealing in fuel cells KC135
- T.O. 1-1-8 - Application and removal of organic coatings, aerospace and non-aerospace equipment

### U.S. DEPARTMENT OF DEFENSE

- Military Specification MIL-C-81964A - Avionic Cleaner

### U.S. ARMY

- TB 43-0135 - Recommended substitute for ozone depleting substances used on communications-electronics equipment

### BOMBARDIER

- General Solvent Cleaning

### ROCKETDYNE DIVISION ROCKWELL INTERNATIONAL

- RB0210-028 - Cleaning fluid, low vapor pressure aliphatic

### NORTH ATLANTIC TREATY ORGANIZATION

- NATO 6850-66-137-6036

### WESTINGHOUSE

- N53316LM

## Physical/Chemical Characteristics of CITRA-SAFE®

Initial Boiling Point: 340°F  
Vapor Pressure (mmHg @ 25°C): <2  
Vapor Density (air = 1): > 4  
Evaporation Rate (n-Butyl Acetate = 1): < .1  
Solubility: Not water soluble

Appearance & Odor: Clear with mild citrus odor  
Specific Gravity (H<sub>2</sub>O = 1): .84  
Volatile by Volume: 100%  
Flash Point: 132°F (PMCC)  
Surface Tension (dynes/cm) = 29.8

**National Stock Number: 6850-01-378-0616**